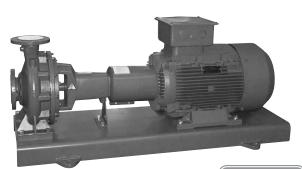


## STANDARDISED CENTRIFUGAL ELECTRIC PUMPS







## **TECHNICAL DATA**

**Rotation speed:** 1450 - 2900 1/min.

Operating range:

from 1 to 470 m<sup>3</sup>/h with head up to 143 metres.

**Pumped liquid:** clean, free of solids and abrasives, non-viscous, non-aggressive, non-crystallised and chemically neutral, with properties similar to water.

**Pumped liquid temperature range:** from -10°C to +140°C.

Maximum ambient temperature: +40 °C.

**Maximum operating pressure:** 

16 bar - 1600 kPa (for DN 200 max 10 bar). **Flanging:** PN 16 DIN 2533

PN 10 DIN 2532 for DN 200

**Installation:** normally in the horizontal position.

**Special executions on requests:** pumps for liquids other than water.

Packing (also externally powered). Other voltages and/or frequencies.

### **APPLICATIONS**

Standardised centrifugal single-stage pumps, designed for a wide range of applications, such as: Water supply.

Hot water circulation for the heating system.

Circulation of cold water for air conditioning and refrigeration systems.

Transfer of liquids in agricultural, horticultural, and industrial environments.

Installation of pumping assemblies.

They can be coupled, using an elastic joint (standard or spacer), to a 2-pole or 4-pole electric motor, and installed on a formed metal sheet base in accordance with UNI EN 23661.

### **CONSTRUCTION FEATURES OF THE PUMP**

Cast iron single stage spiral body complying with DIN-EN 733 (formerly DIN 24255), seal holder cover and cast iron motor support, flanges complying with DIN 2533 (DIN 2532 for DN 200). Cast iron impeller, closed and dynamically balanced, with compensation of the axial thrust through balancing holes, operation on interchangeable wear rings (on request). Stainless steel pump shaft supported by two permanently lubricated oversized ball bearings, housed inside an appropriate chamber in the support.

Standard seal device: standardised mechanical seal according to DIN 24960 in carbon/silicon carbide with EPDM OR rings.

Packing with lubricating hydraulic ring and stuffing box in two easily removable parts available on request.

# **MATERIALS**

No.	PARTS	MATERIALS
1	PUMP BODY	CAST IRON 250 UNI ISO 185
4	IMPELLER	CAST IRON 200 UNI ISO 185
7A	PUMP SHAFT	AISI 420 STAINLESS STEEL UNI 6900/71
28	OR RING	VITON
36	SEAL HOLDING DISC	CAST IRON 250 UNI ISO 185
16	MECHANICAL SEAL	CARBON/SILICON CARBIDE
31	SEAL SPACER	AISI 304 STAINLESS STEEL UNI 6900/71

No.	PARTS	MATERIALS
58	SEAL BUSHING	AISI 420 STAINLESS STEEL UNI 6900/71
141	HYDRAULIC RING	AISI 304 STAINLESS STEEL UNI 6900/71
142	STUFFING BOX	RAMIE IMPREGNATED PTFE

